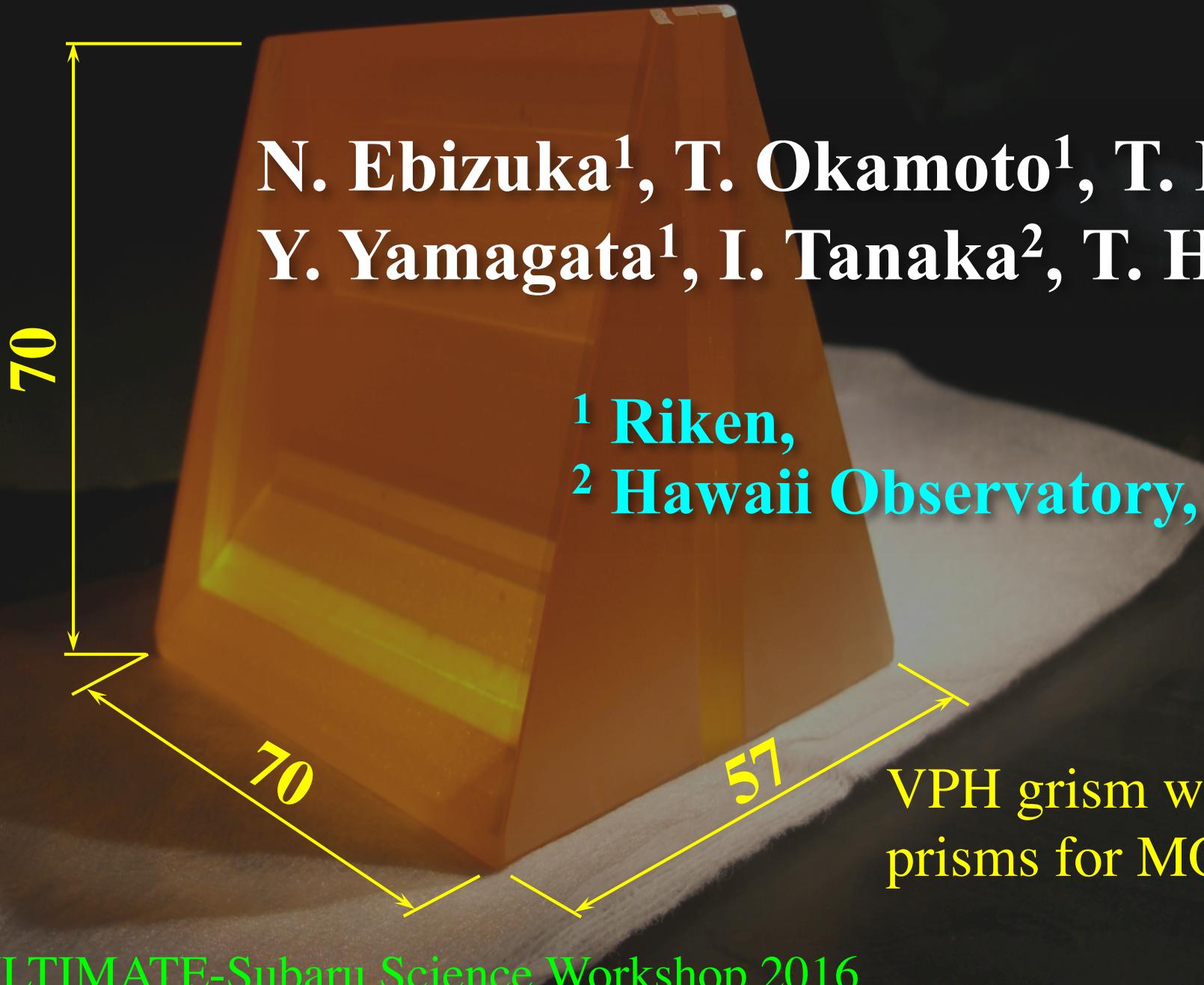
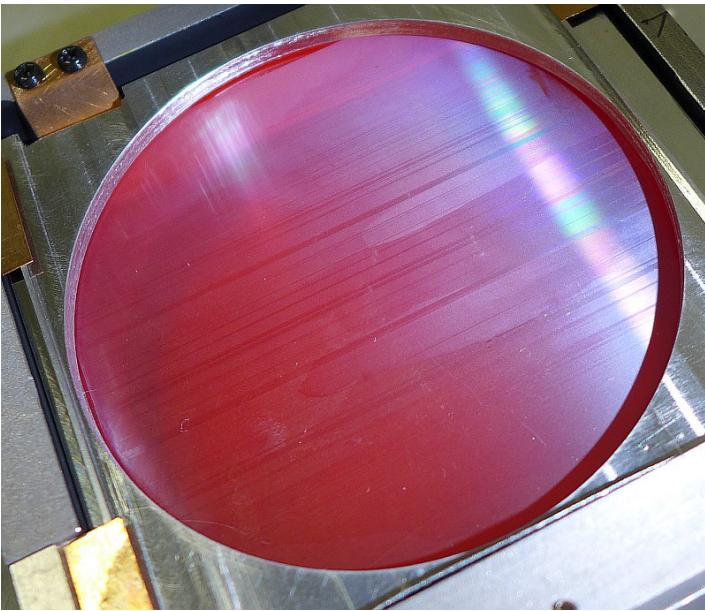


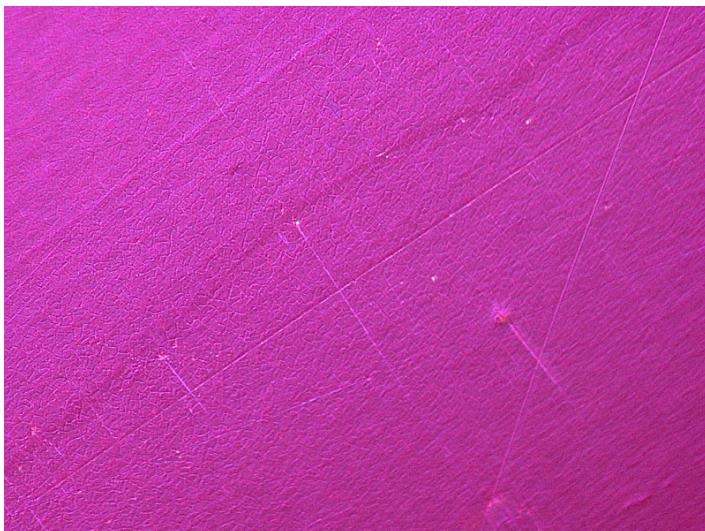
New Grisms for MOIRCS



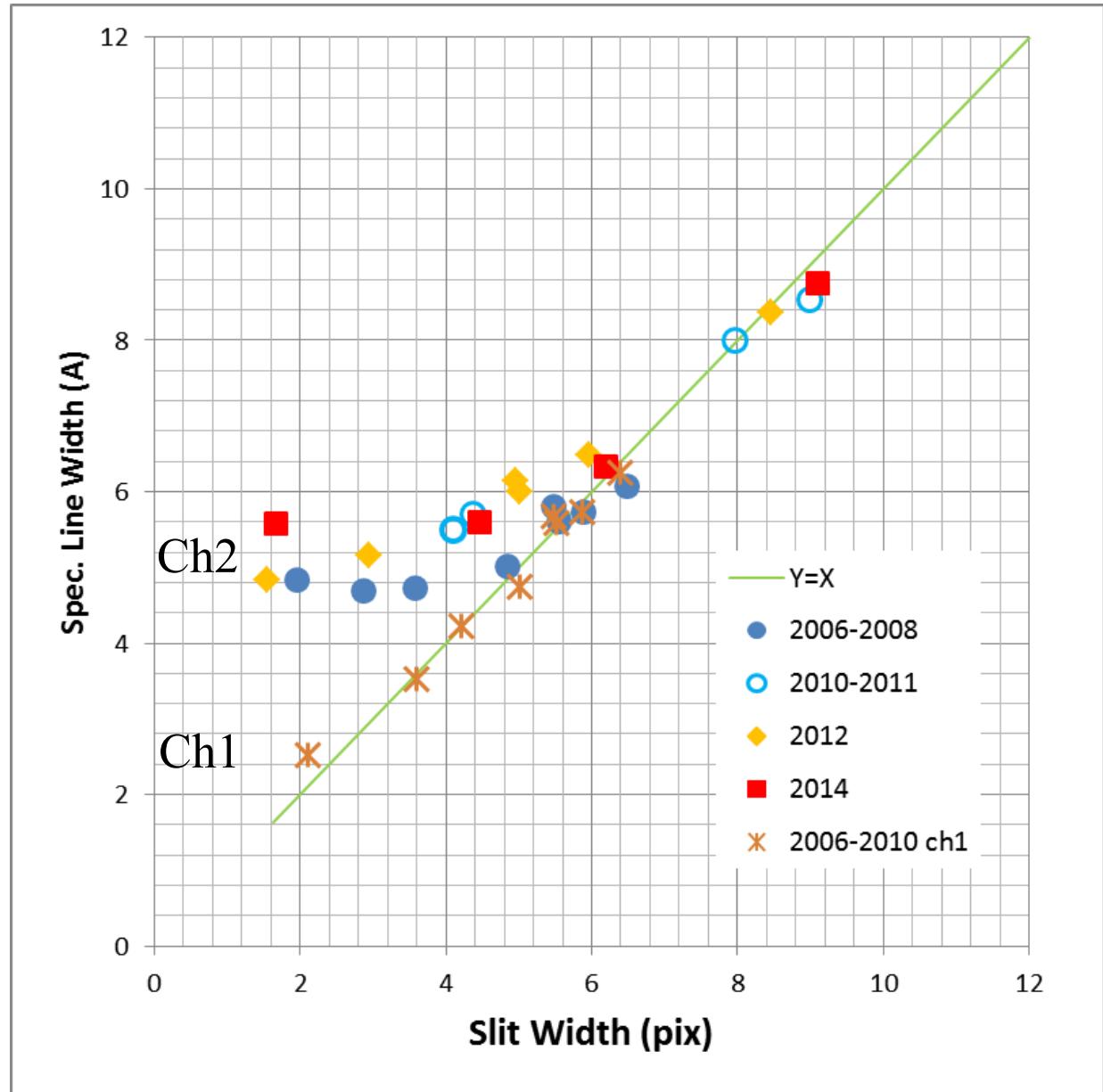
Deteriorations of R1300 (KRS-5) Grism



Ruling surface of Ch2



Back side of Ch2 ($\times 200$)

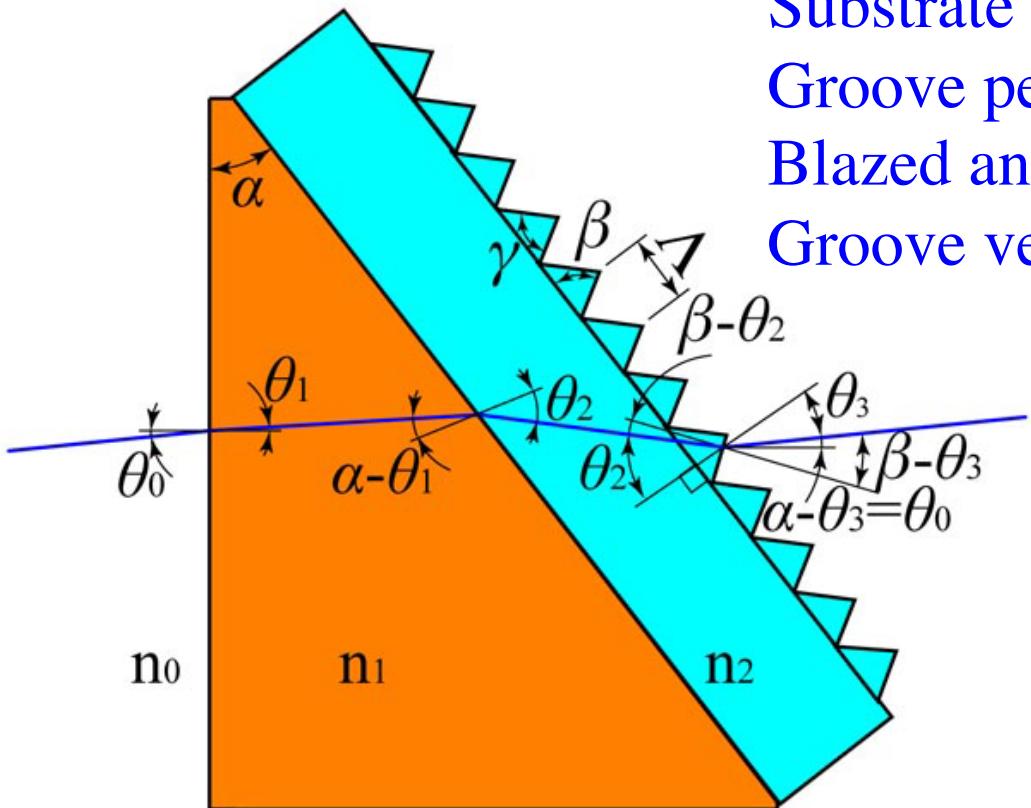


Expansion of line-spectrum width

Hybrid grism for MOIRCS

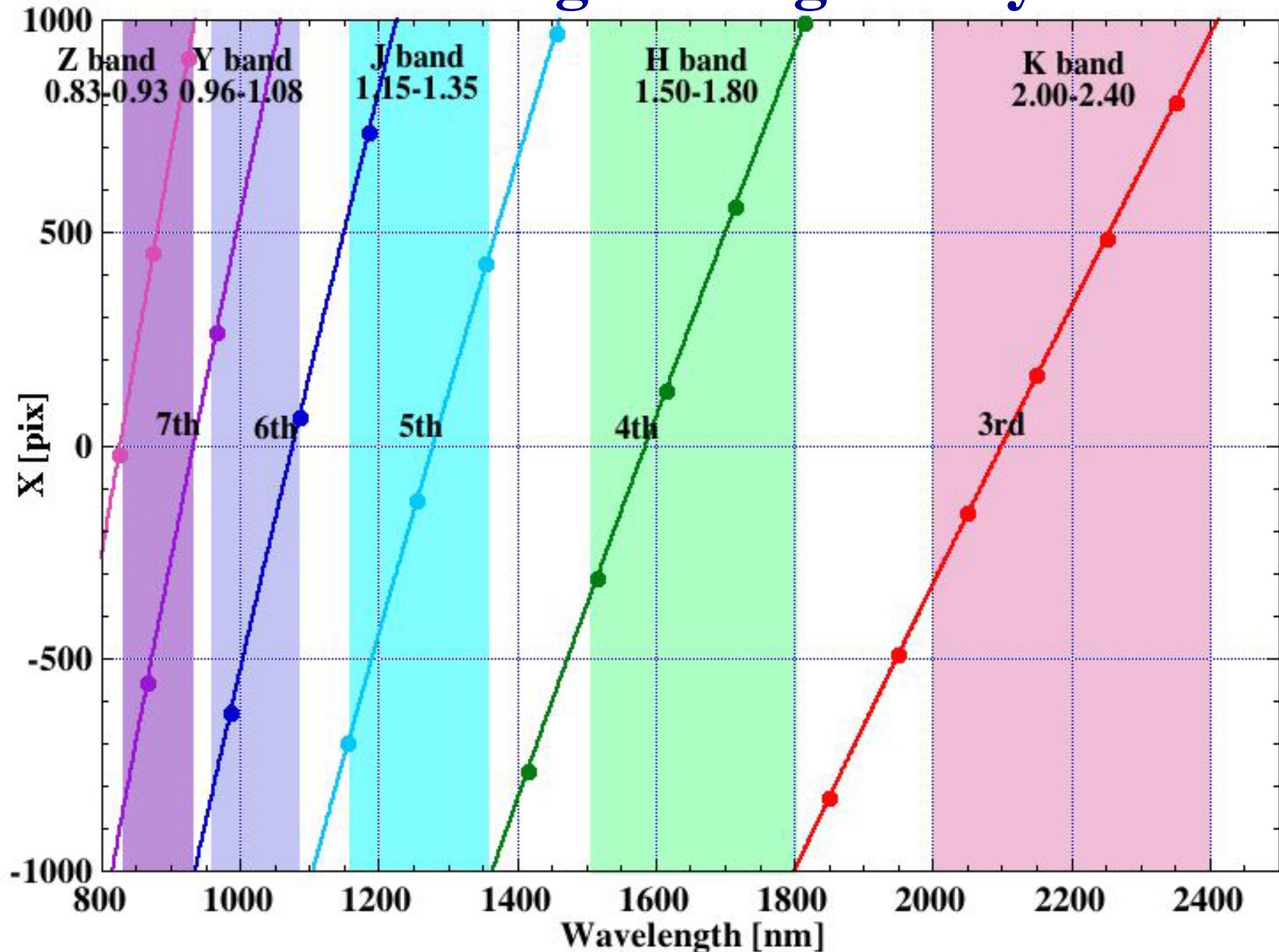
Refractive index of optical glass ($n < 1.8$) is not sufficient for R1300 grism.

Size : $70 \times 70 \times 54$ [mm]
Prism material : ZnSe ($n_1 = 2.4529$ @ $1.65 \mu\text{m}$)
Prism vertex : $\alpha = 23.8^\circ$
Incident angle : $\theta_0 = 5^\circ$
Substrate : S-FPM3 ($n_2 = 1.5240$ @ $1.65 \mu\text{m}$)
Groove period : $\Lambda = 10.79 \mu\text{m}$ (92.68 grooves/mm)
Blazed angle : $\beta = 64.8^\circ$
Groove vertex : $\gamma = 61.8^\circ$

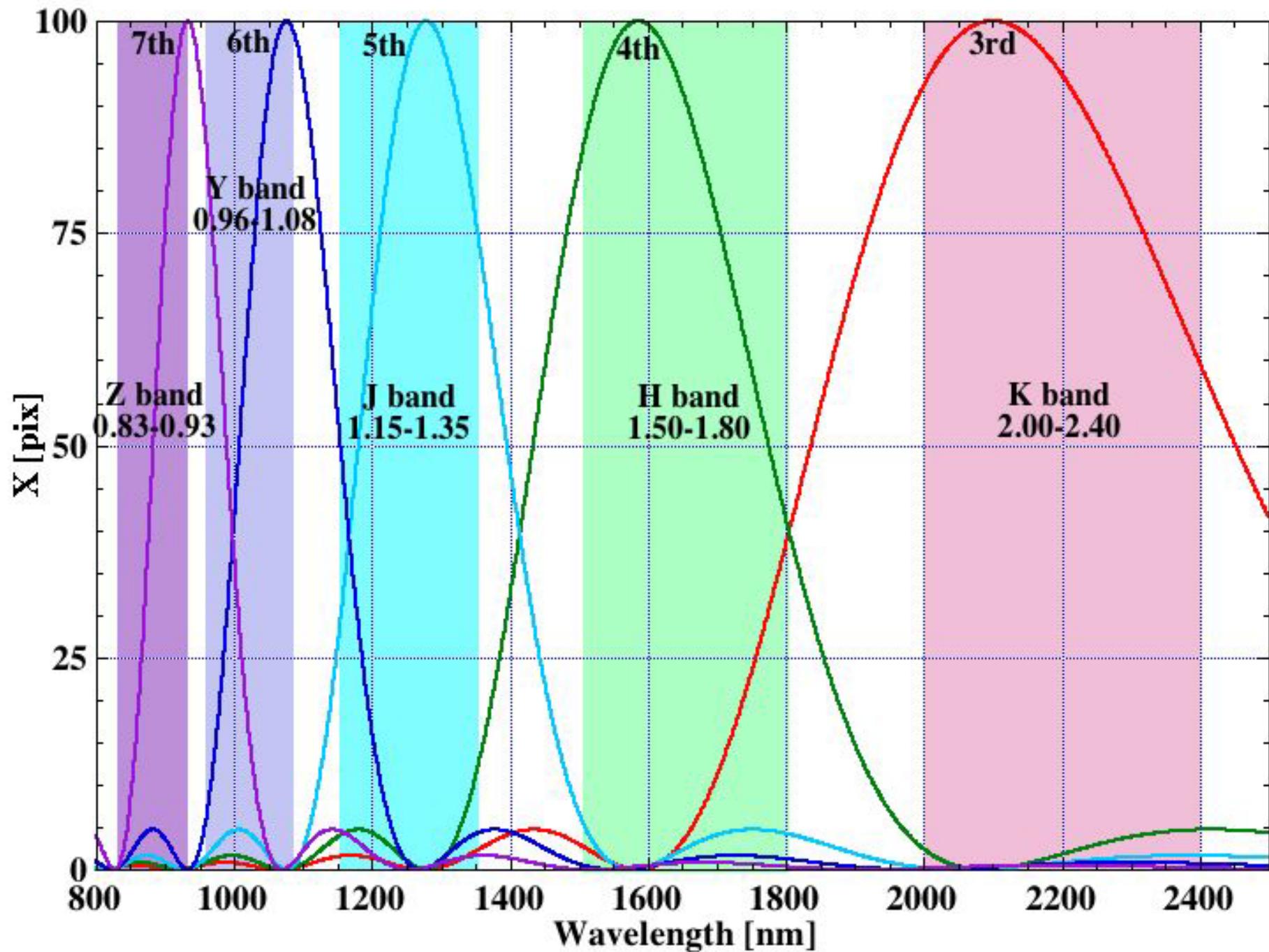


Slit width: $0.585'' \rightarrow 0.3''$
 $R = 1,487 \rightarrow 2,900$ @ $0.88 \mu\text{m}$ (z band)
 $R = 1,431 \rightarrow 2,790$ @ $1.02 \mu\text{m}$ (Y band)
 $R = 1,408 \rightarrow 2,750$ @ $1.25 \mu\text{m}$ (J band)
 $R = 1,434 \rightarrow 2,800$ @ $1.65 \mu\text{m}$ (H band)
 $R = 1,419 \rightarrow 2,770$ @ $2.20 \mu\text{m}$ (K band)

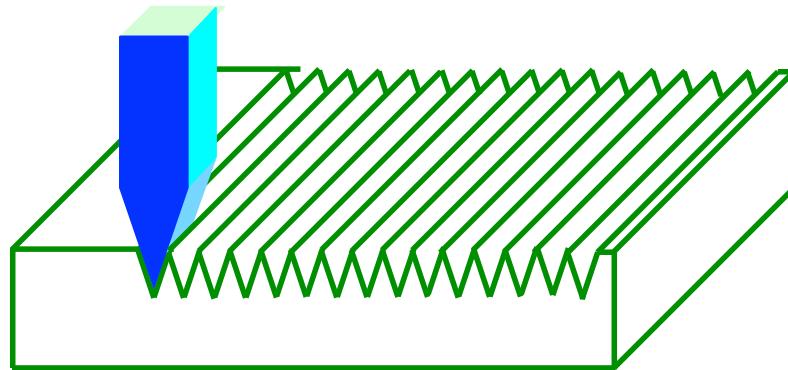
Observation Wavelength Range of Hybrid Grism



Diffraction Efficiency of Hybrid Grating (Scholar Calculation)

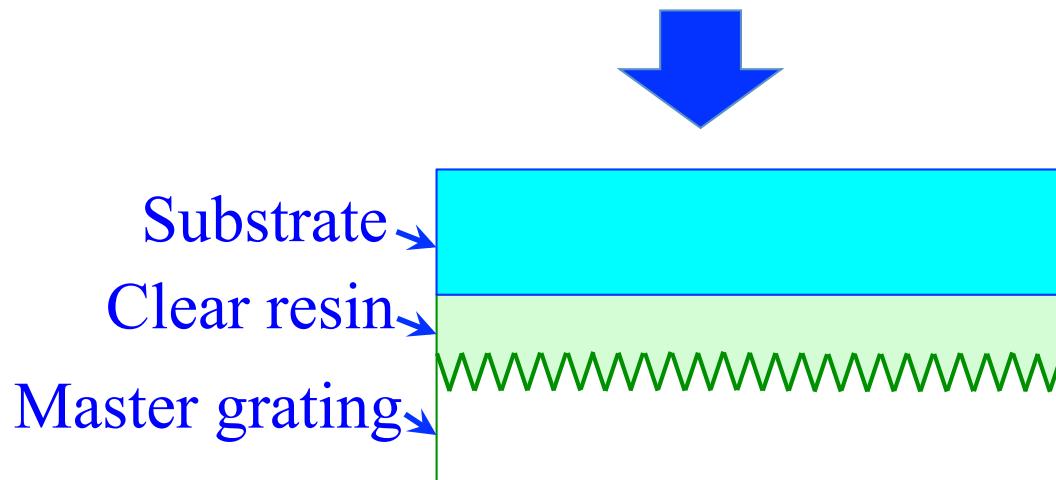


Fabrication Method of Master Grating for Hybrid Grism

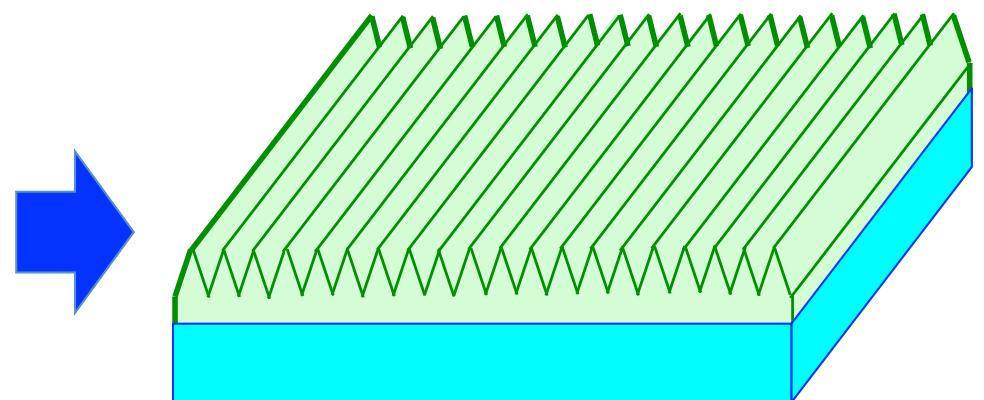


Shaper cutting of
master grating

Work piece : Ni-P alloy
Blazed angle : $\beta = 64.8^\circ$
Grooves vertex : $\gamma = 61.8^\circ$
Grating period : $\Lambda = 10.79\mu\text{m}$

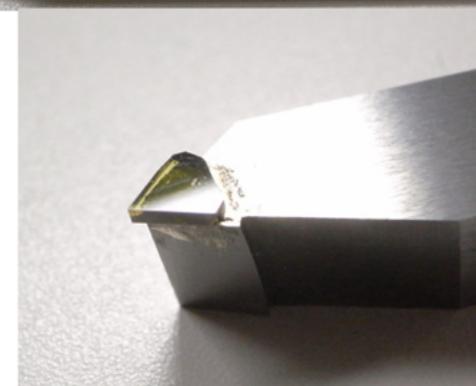
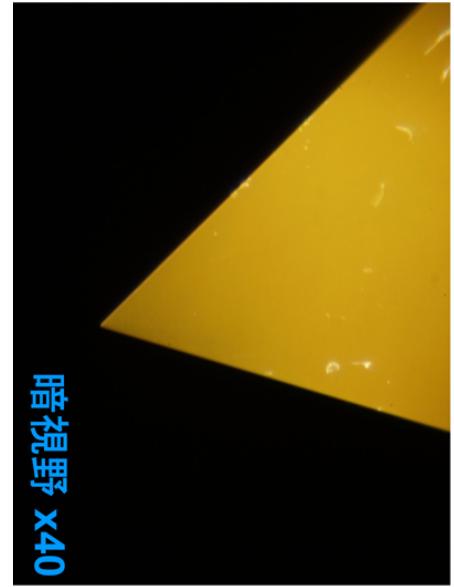
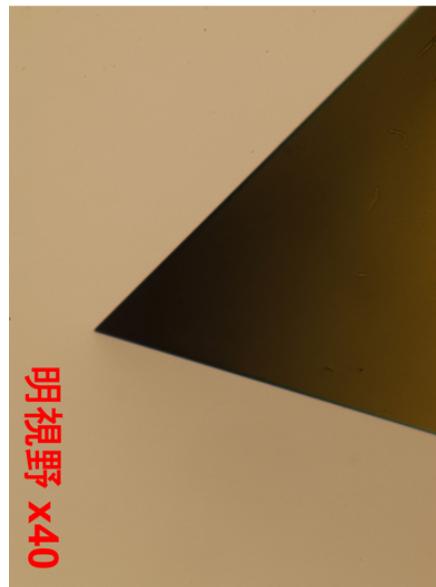
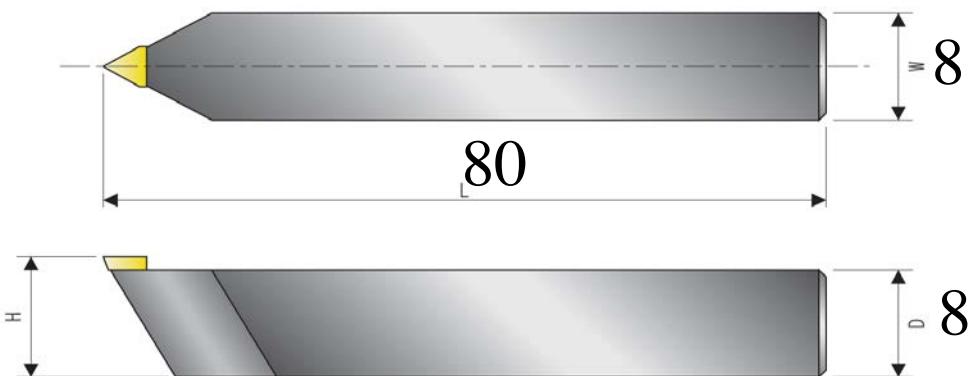
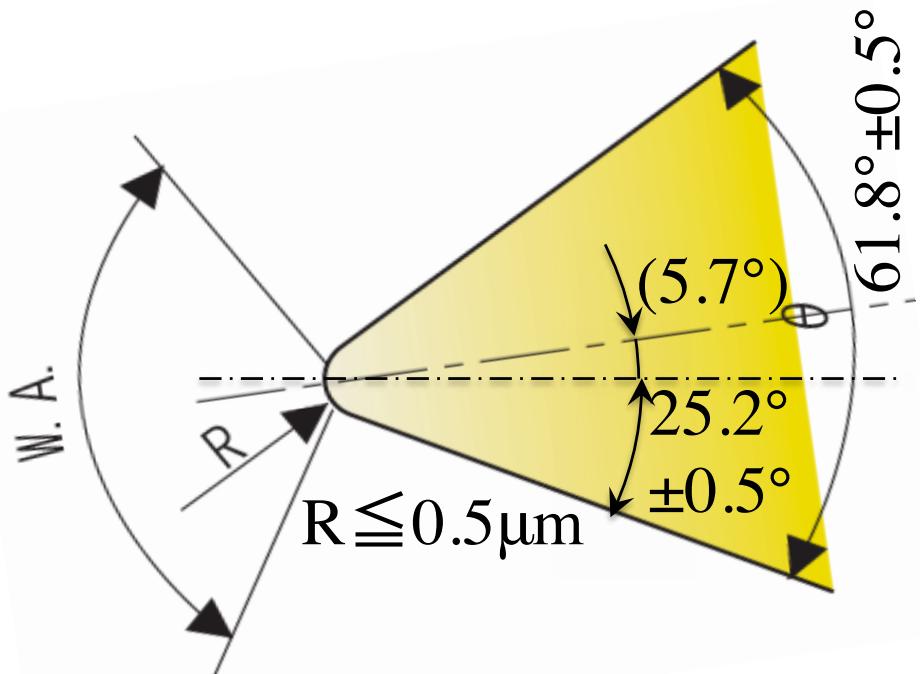


Replication

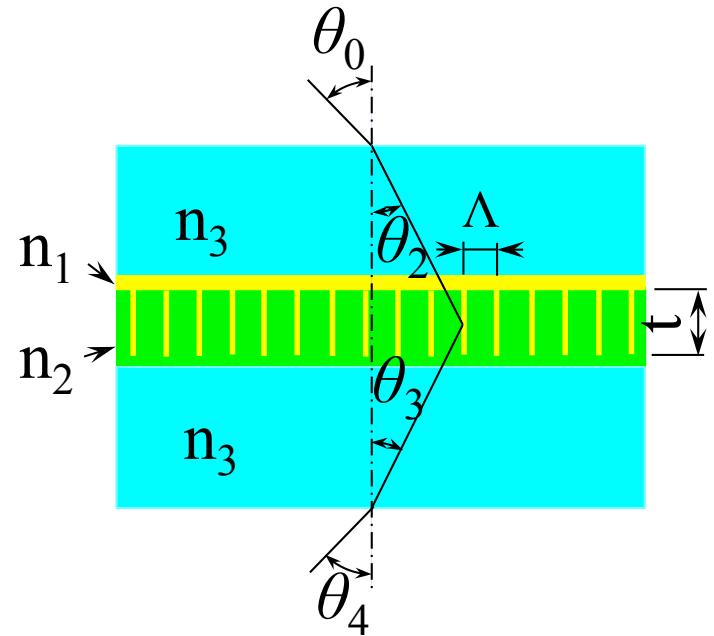
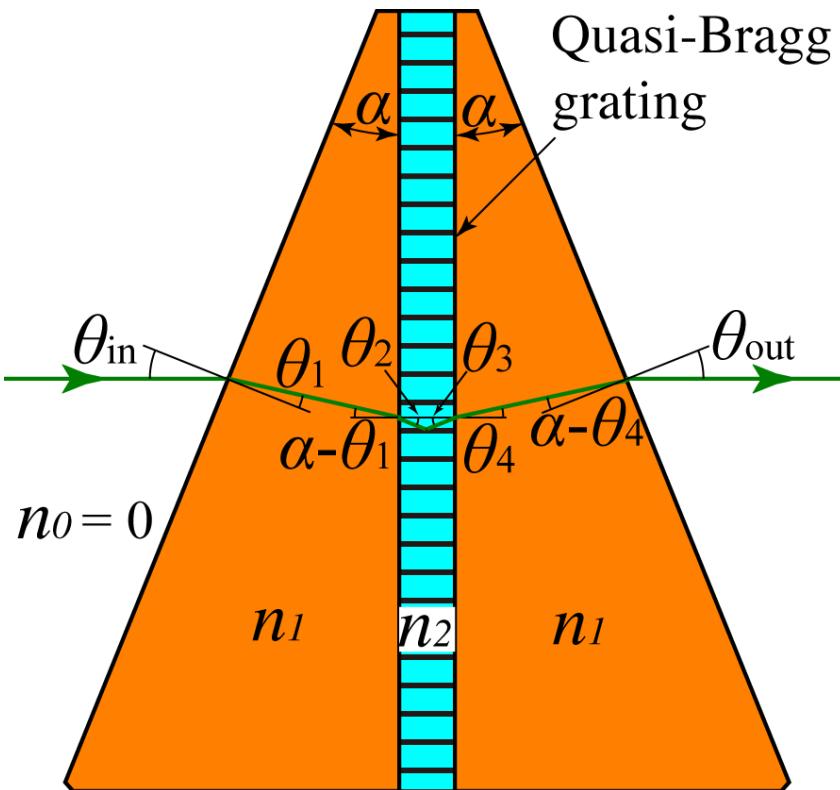


Finish

Diamond Bit for Master Grating Cutting



High-dispersion Ecelle Grism for MOIRCS



Volume binary grating

$L \gg S$, $90 - \sin^{-1}(n_2 \sin \theta_2) > \sin^{-1}(n_1/n_2)$,
functions as a quasi-Bragg grating

Size : 70×70×54 [mm]

Slit width: 0.3"

Prism material : ZnSe

$R = 4,630$ @ 1.02 μm (Y band, 5次)

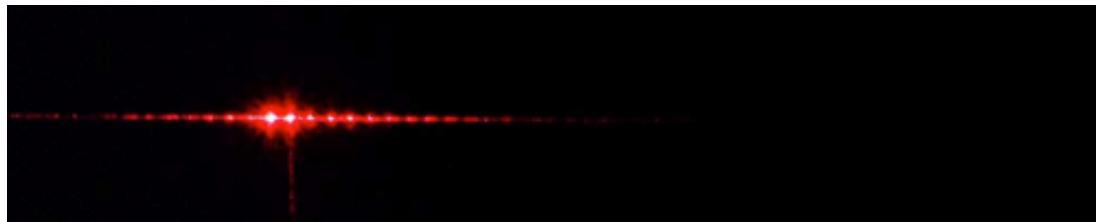
Prism vertex : $\alpha = 18.5^\circ$

$R = 4,420$ @ 1.25 μm (J band, 4次)

Grating period : $\Lambda = 5.1\mu\text{m}$ (196g/mm)

$R = 4,270$ @ 1.65 μm (H band, 5次)

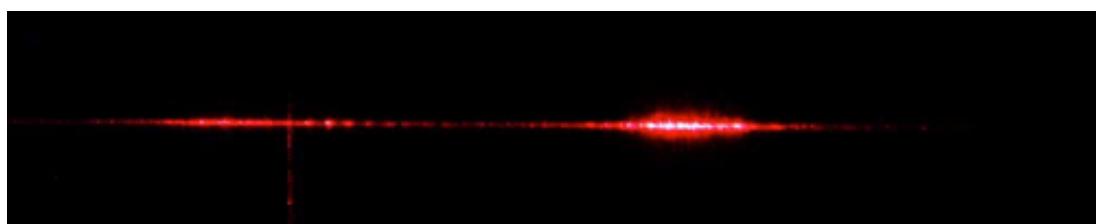
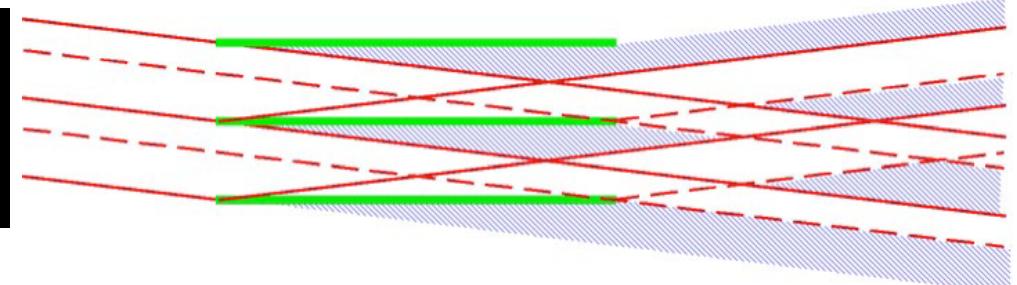
Beam Propagation in Quasi-Bragg Grating



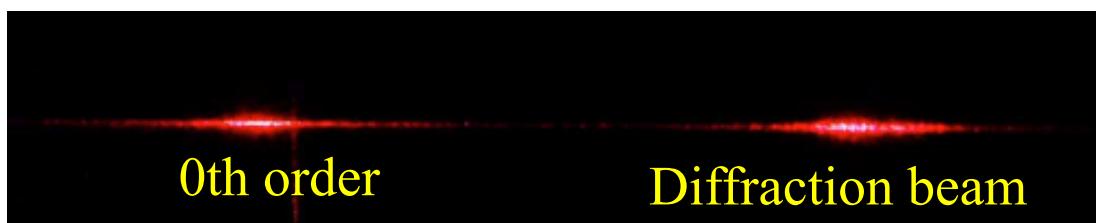
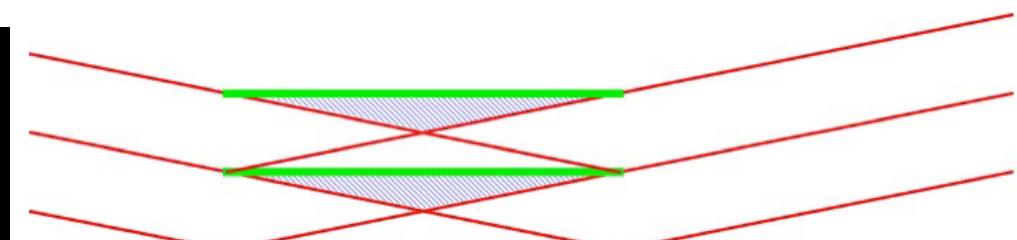
Normal incidence



Small incident angle



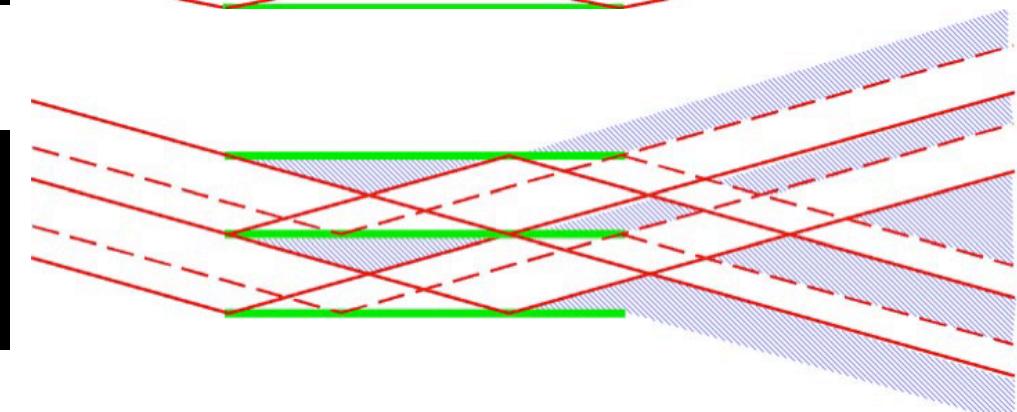
Ideal incident angle



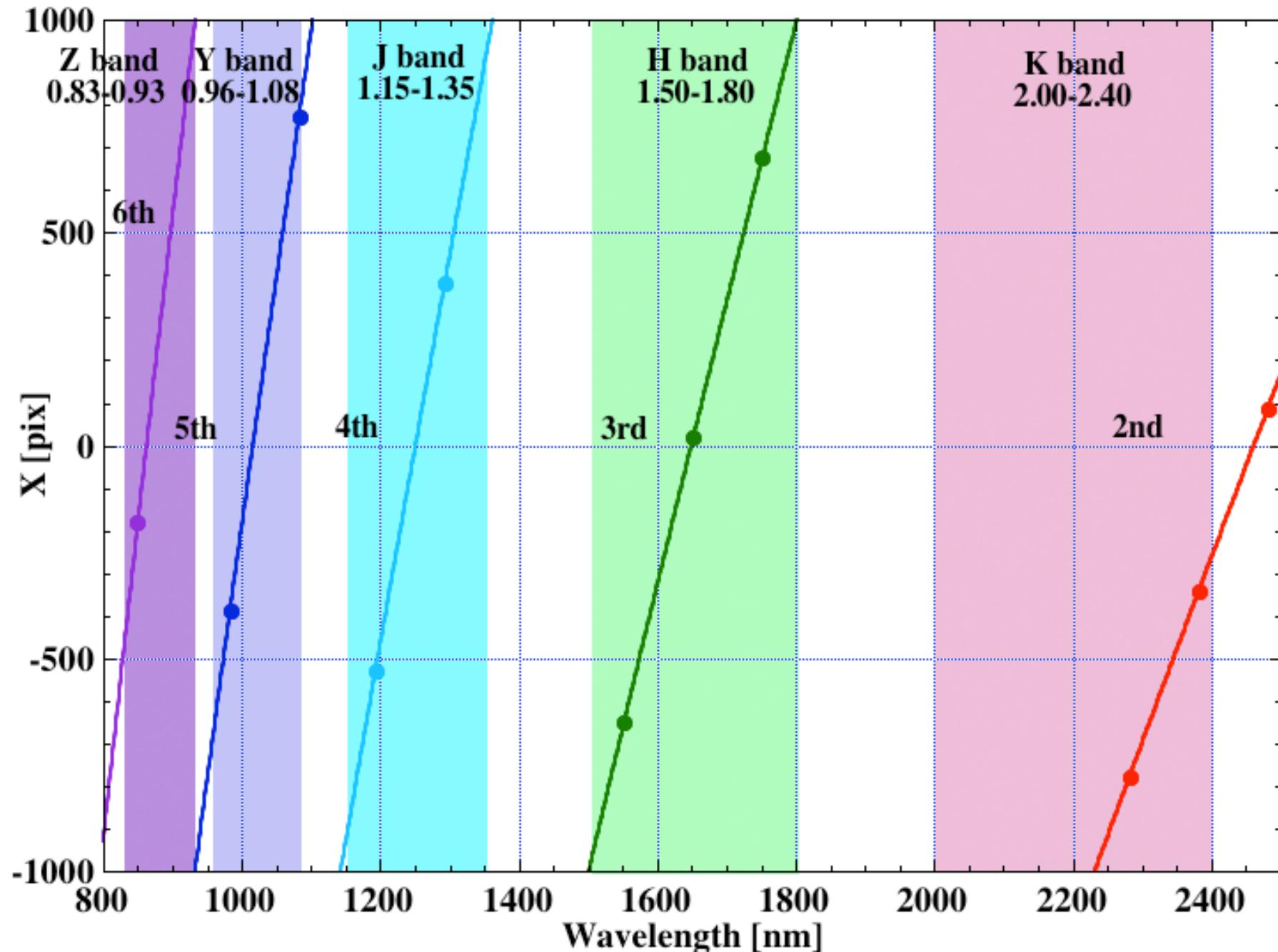
0th order

Diffraction beam

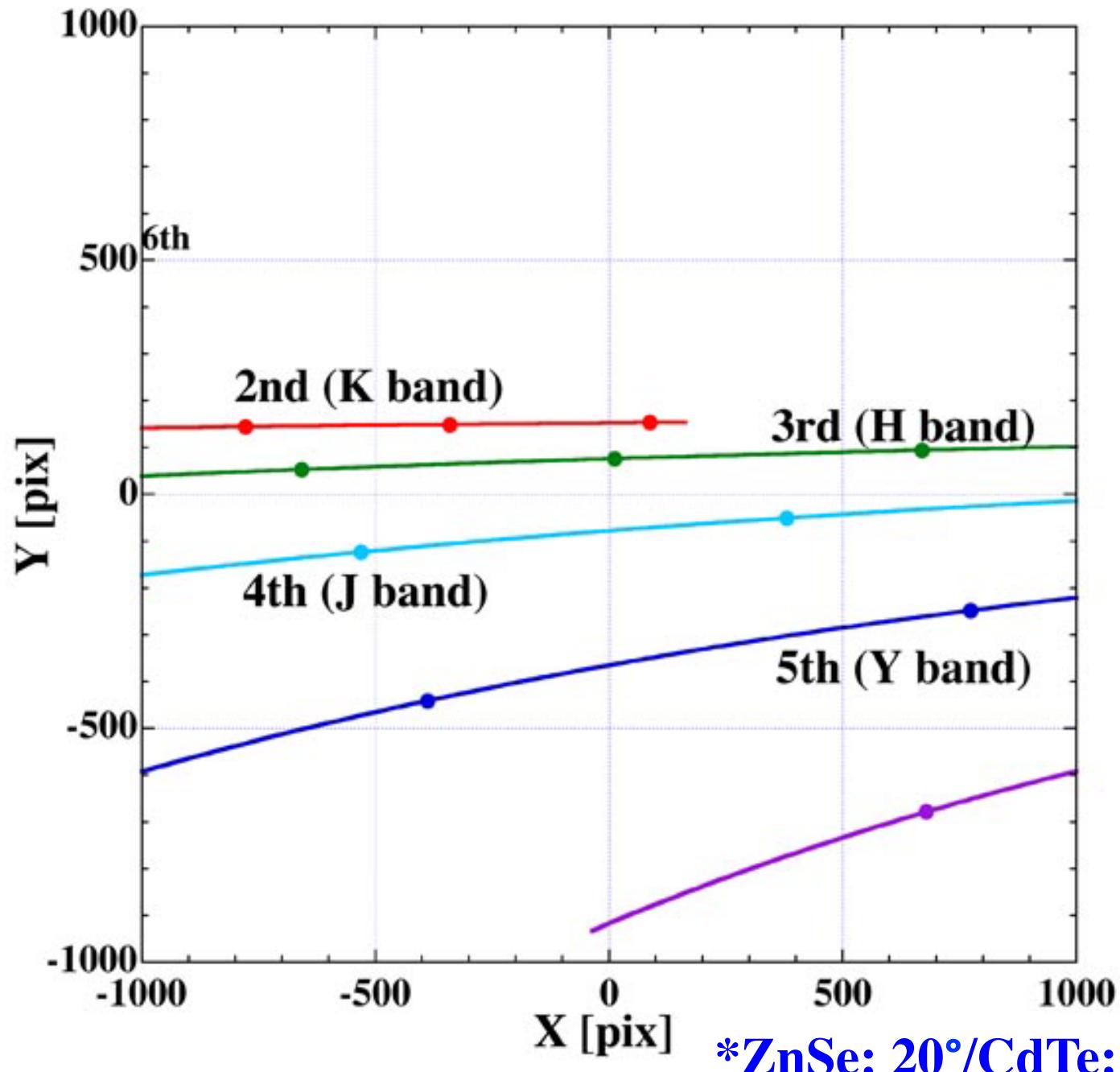
Large incident angle



Observation Wavelength Range of High Dispersion Grism

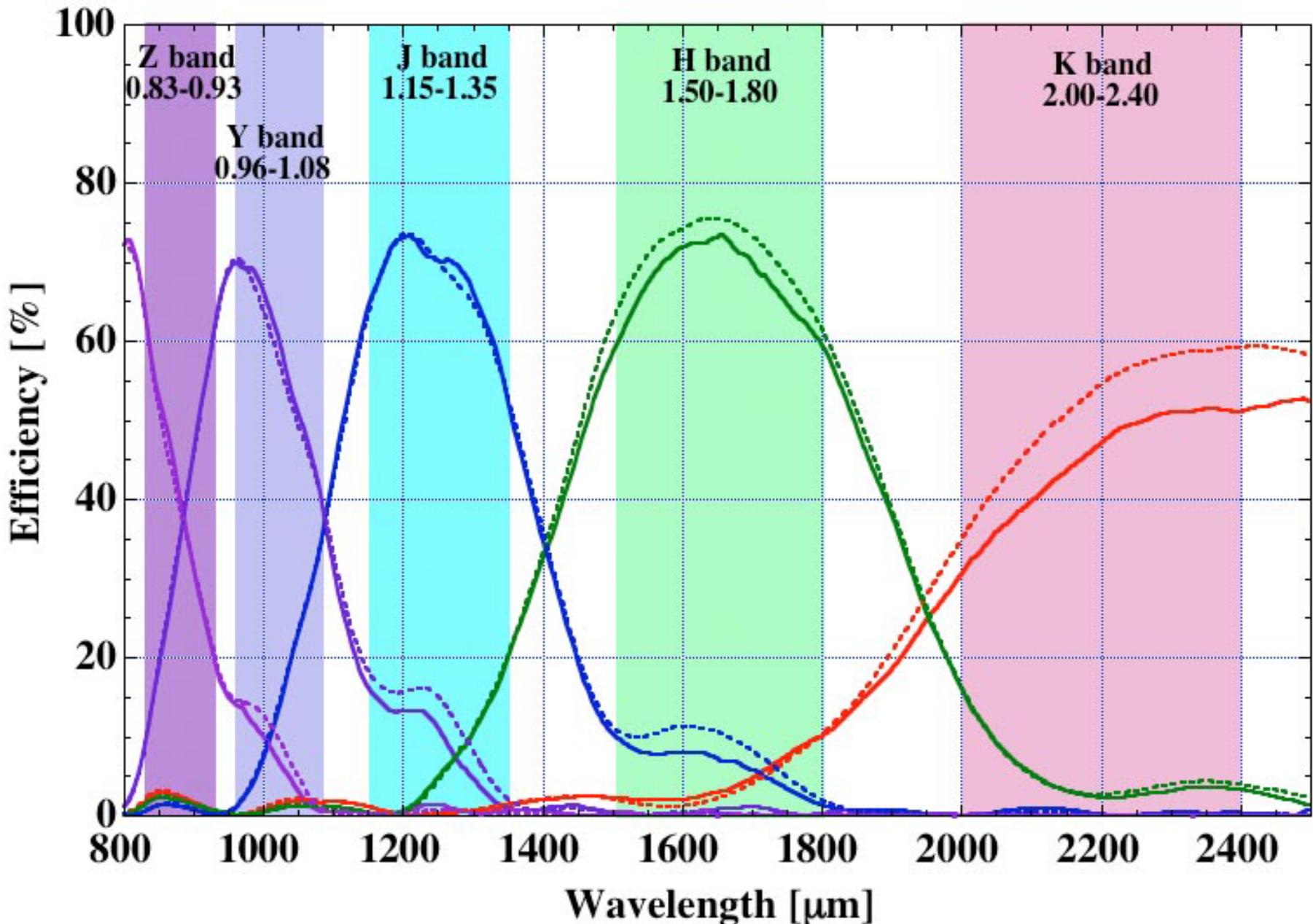


Echellegram with High Dispersion Grism and Direct Vision Prism*



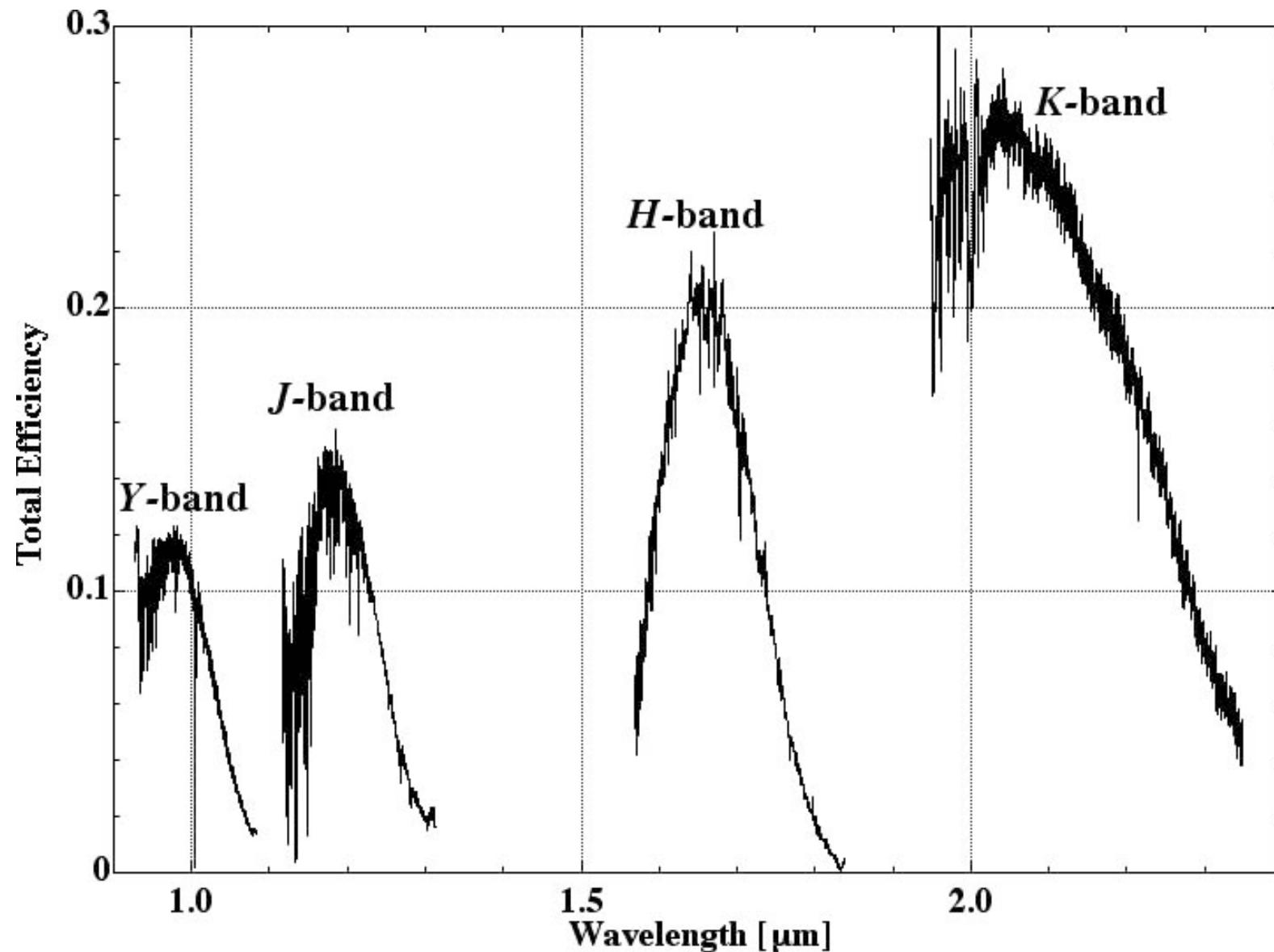
*ZnSe: 20°/CdTe: 16.6°×2 pieces

Diffraction Efficiency of High Dispersion Grism (RCWA)

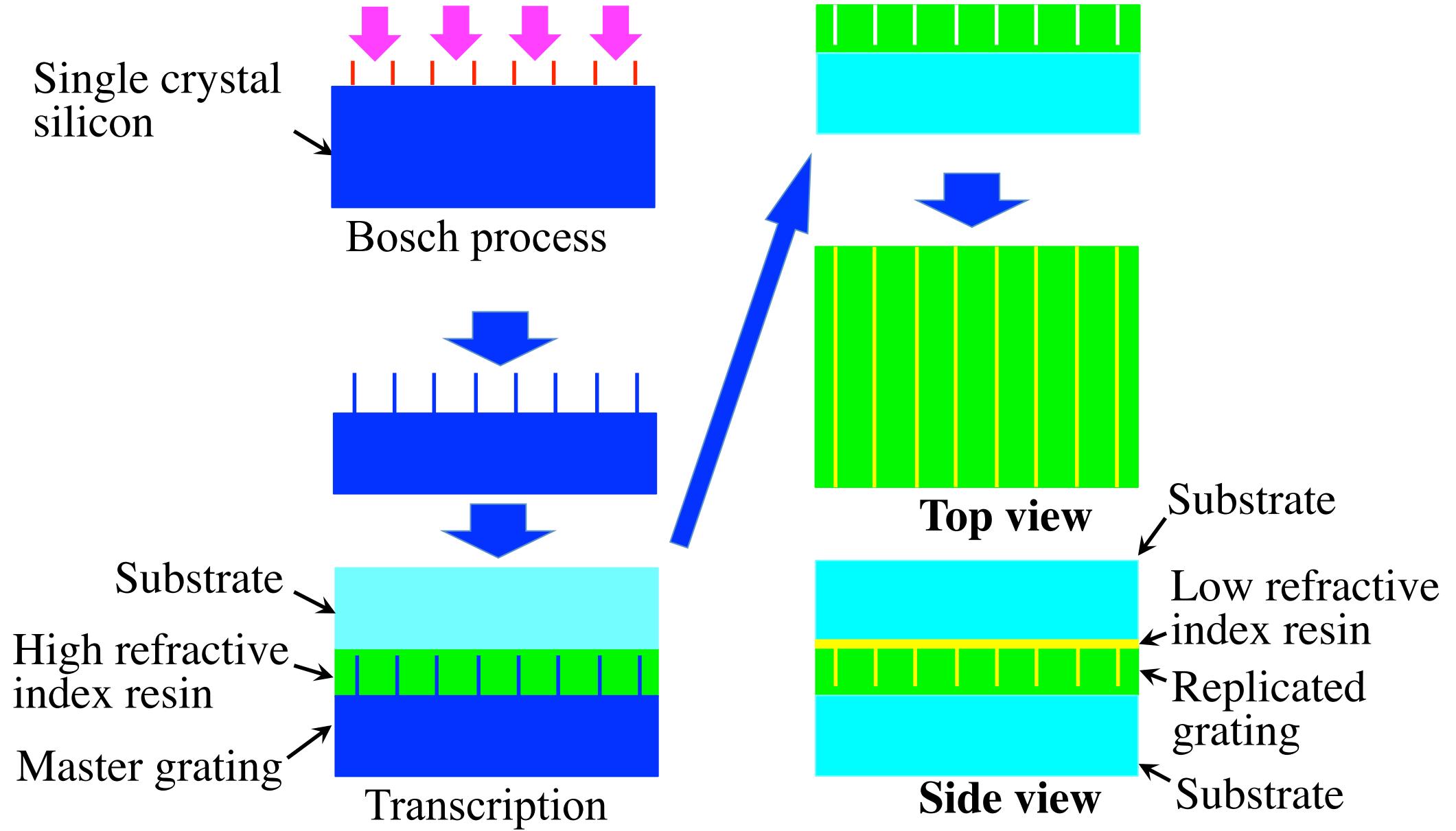


$L \& S = 4.6:0.5 \text{ } [\mu\text{m}]$, $\theta_0 = 28.4^\circ$, $n_1 = 1.33$, $n_2 = 1.6$, $n_3 = 1.6$, $t = 16 \text{ } \mu\text{m}$

Total Efficiency of VPH Grisms



Fabrication Method of Volume Binary Grating



Summary

New R1300 (Hybrid) Grism

- The hybrid grism which is composed by a replicated grating with acute vertex angle and high refractive index prisms is under developing.
- $R \sim 2800$ (0.3'' slit) @ 830~2500 nm.

High Dispersion Echelle Grism

- We evaluated the spectral diffraction efficiency and fabrication methods for the volume binary grating of which functions as a quasi-Bragg grating.
- Cross disperser: ZnSe: 20° /CdTe: $16.6^\circ \times 2$ pieces.
- $R = 4,300 \sim 4,600$ (0.3'' slit) @ 960~1,800 nm.

ハイブリッド・グリズム

n_1 のプリズム界面における屈折の式はそれぞれ、

$$\sin \theta_0 = n_1 \sin \theta_1 \quad \cdots(1)$$

$$n_1 \sin (\alpha - \theta_1) = n_2 \sin \theta_2 \quad \cdots(2)$$

である。また、格子による屈折の式は、

$$n_2 \sin (\beta - \theta_2) = \sin (\beta - \theta_3)$$

$$\begin{aligned} n_2 (\sin \beta \cos \theta_2 - \cos \beta \sin \theta_2) \\ = \sin \beta \cos \theta_3 - \cos \beta \sin \theta_3 \end{aligned}$$

$$\tan \beta = \frac{n_2 \sin \theta_2 - \sin \theta_3}{n_2 \cos \theta_2 - \cos \theta_3} \quad \cdots(3)$$

である。一方、回折の式は、

$$m\lambda = \Lambda (n_2 \sin \theta_2 - \sin \theta_3)$$

$$\sin \theta_3 = n_2 \sin \theta_2 - \frac{m\lambda}{\Lambda} \quad \cdots(4)$$

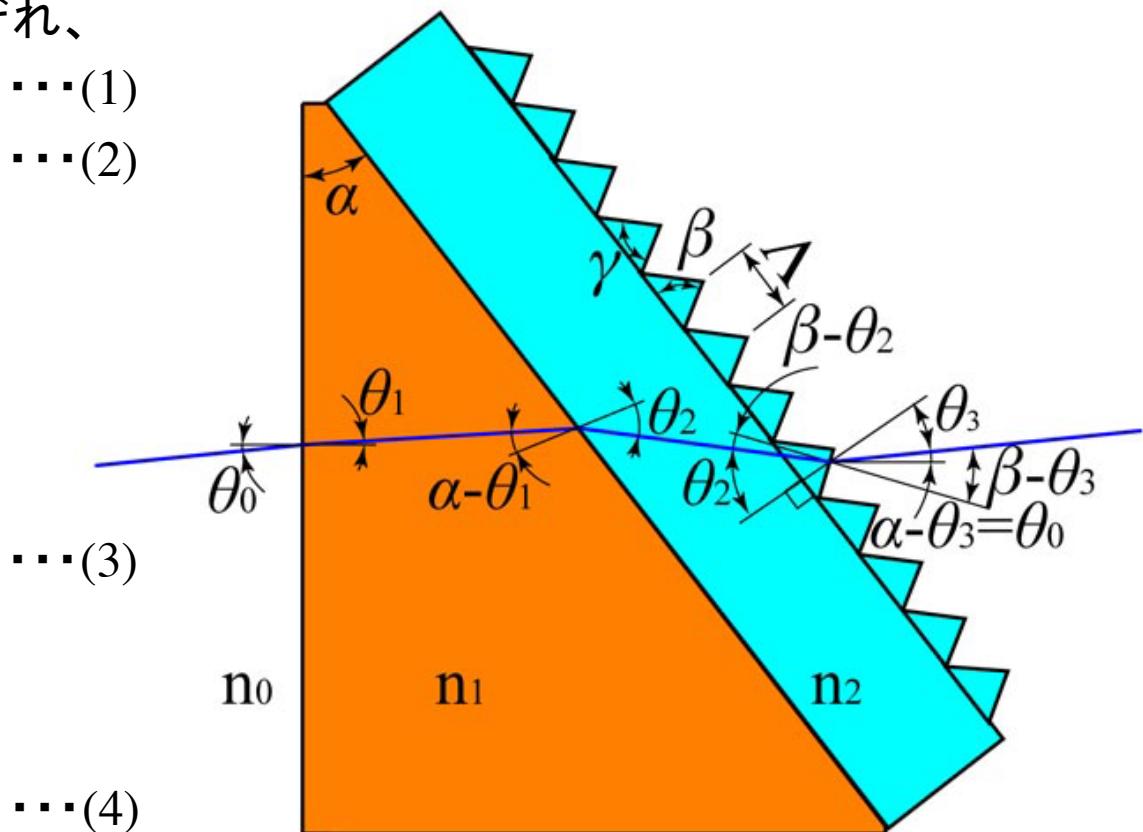
である。直進(ブレーズ)波長を λ_0 、 $\theta_3 = \alpha - \theta_0$ として3式に4式を代入すると、

$$\tan \beta = \frac{m\lambda_0}{\Lambda \{n_2 \cos \theta_2 - \cos(\alpha - \theta_0)\}} \quad \cdots(5)$$

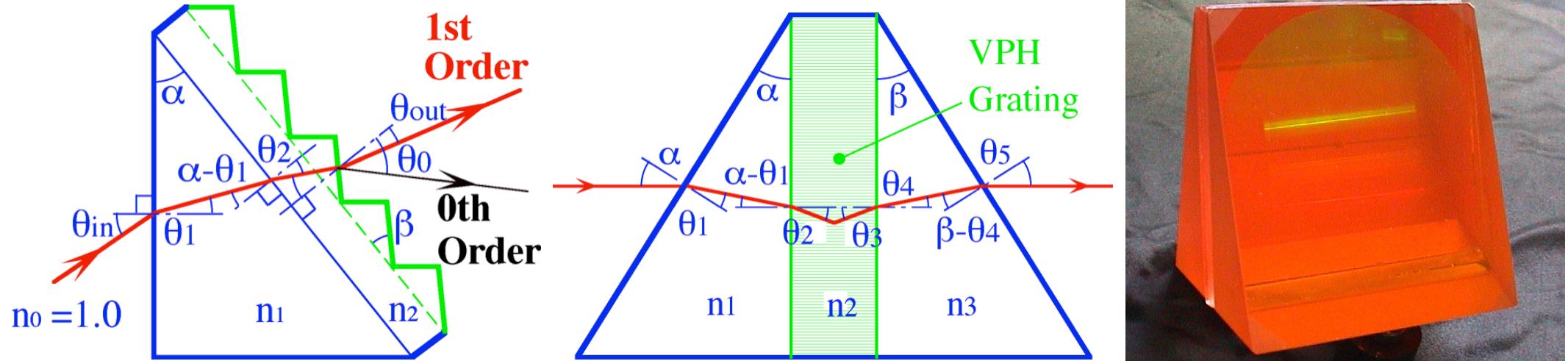
が得られる。なお、格子の頂角 γ は、

$$\gamma = 90^\circ - \beta + \theta_2 \quad \cdots(6)$$

である。



高分散グリズム



左図にて屈折率が2.6と1.5の界面における臨界角は 35.2° ($\theta_{in} = 0$, $\alpha < 35.2$)。

中央の図においてプリズムとVPH gratingの屈折率がそれぞれ2.6と1.5の場合、 $\alpha > 63.6$ 。